## **Amendments to Claims**

Please cancel claims 1-14

1. (cancelled) A package made from a multilayer sheet or film containing at least one layer of a high density polyethylene, wherein said high density polyethylene is obtainable by polymerizing ethylene in the presence of a polymerization catalyst component which comprises an iron or cobalt complex of a compound of the formula (I)

$$R^{1}$$
 $R^{2}$ 
 $R^{3}$ 
 $R^{5}$ 
 $R^{7}$  (I)

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wherein:

R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are each independently selected from the group consisting of hydrogen, a hydrocarbyl, an inert functional group and a substituted hydrocarbyl; and

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 $\ensuremath{\mathsf{R}}^6$  and  $\ensuremath{\mathsf{R}}^7$  are each independently selected from the group consisting of aryl and substituted aryl.

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2. (cancelled) The package as recited in claim 1 wherein said package is a flexible package.

3. (cancelled) The package as recited in claim 1 wherein said package is a

rigid package.

4. (cancelled) The package as recited in claim 1 wherein said complex is

[2,6-diacetylpyridinebis{(2,4,6-trimethyl)phenylimine}]iron dichloride.

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- 5. (cancelled) The package as recited in claim 1 wherein said high density polyethylene is obtained by polymerizing ethylene in the presence of said polymerization catalyst component.
- 6. (cancelled) A rigid storage tank comprising a high density polyethylene obtainable by polymerizing ethylene in the presence of a polymerization catalyst component which comprises an iron or cobalt complex of a compound of the formula (I)

$$R^{1}$$
 $R^{2}$ 
 $R^{3}$ 
 $R^{5}$ 
 $R^{7}$  (I)

10 wherein:

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R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are each independently selected from the group consisting of hydrogen, a hydrocarbyl, an inert functional group and a substituted hydrocarbyl; and

R<sup>6</sup> and R<sup>7</sup> are each independently selected from the group consisting of aryl and substituted aryl.

- 7. (cancelled) The rigid storage tank as recited in claim 1 wherein said complex is [2,6-diacetylpyridinebis{(2,4,6-trimethyl)phenylimine}]iron dichloride.
- 8. (cancelled) The rigid storage tank as recited in claim 6, characterized in that said high density polyethylene is obtained by polymerizing ethylene in the presence of said polymerization catalyst component.

- 9. (cancelled) A process for making a package, comprising the steps of:
- (a) polymerizing ethylene in the presence of a polymerization catalyst component to form high density polyethylene, the polymerization catalyst component comprising an iron or cobalt complex of a compound of the formula

$$R^{2}$$
 $R^{3}$ 
 $R^{5}$ 
 $R^{7}$  (I)

wherein:

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R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are each independently selected from the group consisting of hydrogen, hydrocarbyl, an inert functional group or substituted hydrocarbyl; and

R<sup>6</sup> and R<sup>7</sup> are aryl or substituted aryl:

(b) forming a multilayer sheet or film wherein at least one of the layers comprises said high density polyethylene; and

Ç.,

- (c) forming said package from said multilayer sheet or film.
- 15 10. (cancelled) The process as recited in claim 9 wherein said package is a flexible package.
  - 11. (cancelled) The process as recited in claim 9 wherein said package is a rigid package.
  - 12. (cancelled) The process as recited in claim 9 wherein said complex is [2,6-diacetylpyridinebis{(2,4,6-trimethyl)-phenylimine}]iron dichloride.
  - 13. (cancelled) A process for making a rigid storage tank, comprising the steps of:

(a) polymerizing ethylene in the presence of a polymerization catalyst component to form high density polyethylene, the polymerization catalyst component comprising an iron or cobalt complex of a compound of the formula

$$R^{1}$$
 $R^{2}$ 
 $R^{3}$ 
 $R^{5}$ 
 $R^{7}$ , (I)

5 wherein:

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R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are each independently selected from the group consisting of hydrogen, hydrocarbyl, an inert functional group or substituted hydrocarbyl; and

R<sup>6</sup> and R<sup>7</sup> are aryl or substituted aryl;

(b) forming said high density polyethylene into said rigid storage tank.

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- 14. (cancelled) The process as recited in claim 13 wherein said complex is [2,6-diacetylpyridinebis{(2,4,6-trimethyl)-phenylimine}]iron dichloride.
- 15. (original) A process for lowering the water vapor and/or oxygen transmission rates of an HPDE-containing package manufactured at least in part with a first HDPE, comprising the step of replacing, during the manufacture of said package, at least a portion of the first HDPE with a second HDPE obtainable by polymerizing ethylene in the presence of a polymerization catalyst component which comprises an iron or cobalt complex of a compound of the formula (I)

$$R^{1}$$
 $R^{2}$ 
 $R^{3}$ 
 $R^{5}$ 
 $R^{7}$ , (I)

wherein:

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R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are each independently selected from the group consisting of hydrogen, a hydrocarbyl, an inert functional group and a substituted hydrocarbyl; and

R<sup>6</sup> and R<sup>7</sup> are each independently selected from the group consisting of aryl and substituted aryl.

- 16. (original)The process as recited in claim 15 wherein said second HDPE is obtained by polymerizing ethylene in the presence of said polymerization catalyst component.
- 17. (original)The process as recited in claim 15 wherein said complex is [2,6-diacetylpyridinebis{(2,4,6-trimethyl)phenylimine}]iron dichloride.
- 18. (original)A process for lowering the water vapor and/or oxygen transmission rates of a package manufactured from one or more layers of a first HDPE, comprising the step of replacing, during the manufacture of said package, at least a portion of at least one of the layers of the first HDPE with a layer of a second HDPE obtainable by polymerizing ethylene in the presence of a polymerization catalyst component which comprises an iron or cobalt complex of a compound of the formula (I)

$$R^{2}$$
 $R^{3}$ 
 $R^{5}$ 
 $R^{7}$ 
 $R^{6}$ 
 $R^{7}$ 
 $R^{7}$ 

wherein:

R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are each independently selected from the group consisting of hydrogen, a hydrocarbyl, an inert functional group and a substituted hydrocarbyl; and

 ${\sf R}^6$  and  ${\sf R}^7$  are each independently selected from the group consisting of aryl and substituted aryl.

- 19. (original)The process as recited in claim 18 wherein said second HDPE
  is obtained by polymerizing ethylene in the presence of said polymerization catalyst component.
  - 20. (original)The process as recited in claim 18 wherein said complex is [2,6-diacetylpyridinebis{(2,4,6-trimethyl)phenylimine}]iron dichloride.

In view of the foregoing, allowance of the above-referenced application is respectfully requested.

Respectfully submitted,

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(x,y,y,z) = (x,y,z) + (x,y,z)

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Dated: Feb 5, 2001